CASE STUDY Lakeside Energy from Waste Centre, London

The Lakeside Energy from Waste centre opened in 2010 at Colnbrook approximately 26 kilometres from the London CBD. Lakeside Energy from Waste Ltd operates the plant as a joint venture between Grundon Waste Management and Viridor. The plant converts over 410,000 tonnes of residual waste each year into electricity.

How does the community benefit?
The Lakeside Energy from Waste facility helps its customers to meet their own landfill diversion targets, and avoid the rising costs of Landfill Tax. There is an education center adjacent to the Lakeside Energy from Waste center where schools and other groups can learn about sustainable waste management and energy from waste.

What sort of waste is managed?
Lakeside processes 410,000 tonnes of municipal and non-hazardous business waste each year.
Lakeside has been sending its Incinerator Bottom Ash (IBA) for reprocessing since 2010, where metals are segregated for recycling and the remaining material is recycled for use in roadbuilding and construction projects.
Since 1st Sep 2015, Lakeside has been sending the Air Pollution Control residue (a by-product of the flue gas treatment) to process into a high quality, lightweight aggregate.

What happens on site?
The Lakeside centre operates two mass burn combustion lines treating municipal and non-hazardous business waste.
The site burns waste at a very high temperature to heat water. This creates steam, which turns a turbine, and the turbine generates green electricity, which is distributed to the National Grid.
Main residues comprise incinerator bottom ash (IBA) and air pollution control residue (APCr). Viridor Energy has contracted Day Aggregates to recycle the incinerator bottom ash and Carbon8 to recycle air pollution control residue for the Lakeside centre.

Proximity to residential areas
Lakeside is approximately 400 metres from the nearest home in the Village of Colnbrook, Berkshire, UK.

Key Statistics:
- **Material to be processed**: Municipal and non-hazardous business waste.
- **Waste management capacity**: 410,000 tonnes per year.
- **Energy produced**: The Lakeside centre produces 37MWe gross of renewable electricity of which, approximately 26MWe (estimated by Arup) is distributed to the National Grid.
- **Electricity to**: 56,000 homes
- **Meeting European standards**: All exhaust gases are filtered and cleaned before they leave the stack, ensuring that all emissions comply with all UK and European pollution control standards and the site is safe.

Reporting of emissions data
Air emission data obtained for continuous monitoring as well as stack test emissions reported for regulatory compliance.

LAKESIDE ENERGY FROM WASTE CENTRE

The site is located in the village of Colnbrook, 1 kilometre from London’s Heathrow Airport, and is approximately 26 kilometres from the London CBD.